



Product code : 34025A

ACTIVATION PRIMER

DESCRIPTION

ACTIVATION PRIMER is a mixture of polyisocyanates in solution in organic solvents.



AREAS OF APPLICATIONS

ACTIVATION PRIMER is used both as a degreaser and adhesion promoter intended for polyurethane and hybrid sealants.

TECHNICAL DATA

Appearance	Liquid
Color	Yellowish transparent
Viscosity at 20°C	Approx. 1 mPa.s
Density at 20°C	0.916 ± 0.01
Application temperature	15 to 30°C
Drying time	15 min *

* if the temperature is below 20°C, a longer drying time is recommended.

INSTRUCTIONS FOR USE

Substrates preparation:

The substrates to be treated must be clean, dry, dust free and not have any traces of grease or other contaminants that could harm bonding.

If the substrates need to be cleaned, use EMFINET 683, methylethylketone (MEK), acetone or DEGREASER 1001. For materials sensitive to ketones, use ethanol.

Check their compatibility with the substrates.

Note: when using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.

Application:

Shake the bottle before use.

ACTIVATION PRIMER can be applied using a felt tip applicator or a cloth. If using an applicator, dip a clean one into the bottle, roll it around the edges of the bottle to squeeze out the excess of product.

Apply the primer in a thin, uniform and continuous layer over the entire surface, in order to obtain a homogeneous film. Close the bottle immediately after use as this product is very sensitive to moisture. Any contact with humidity will make the product cure.

After drying (15 minutes minimum * depending on temperature and moisture conditions), apply sealant within a one-hour deadline following the instructions of its technical datasheet. If this deadline is not respected, the surface treatment must be repeated.

* if the temperature is below 20°C, a longer drying time is recommended.

LIMITATIONS

Do not use if a change of the appearance is observed (presence of particles, cloudy solution, change of color).
Do not reuse the felt tip applicator or the cloth.
Do not re-dip the felt tip applicator in the bottle (pollution).

STORAGE AND SHELF LIFE

12 months in unopened original packaging stored at a temperature below 35°C.
ACTIVATION PRIMER should be used during the 24 hours following the opening of the bottle.

PACKAGING

30 ml, 250 ml and 1 l aluminium bottles.
Contact us for other packaging options.

SAFETY

Read the material safety data sheet before use.
Wearing safety glasses and gloves mandatory.

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